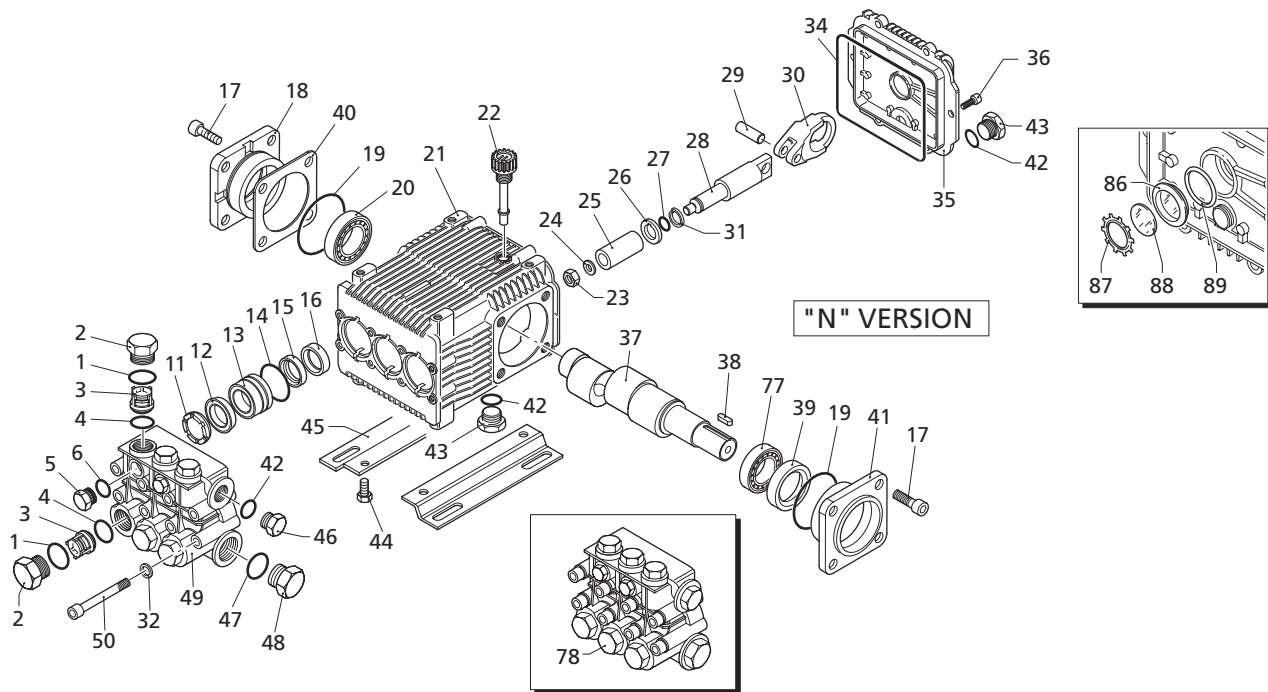
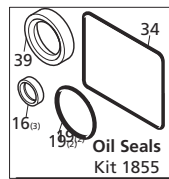
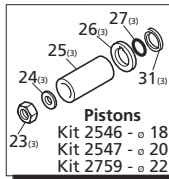




Repair Kits



Special Parts / Kits

Code	Description	Qty.
2809	Viton water seals ø18	1
2810	Viton water seals ø20	1
2811	Viton water seals ø22	1
2820	Kit for up to 180° F ø20 High Temp	1
1837	Rail Kit 5/8" - 2 Rails & 4 Bolts	1
2633	Rail Kit 1-3/4" - 2 Rails & 4 Bolts	1
2633H	Rail Kit 2-5/8" - 2 Rails & 4 Bolts	1

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	
1	960160	O-Ring ø17.86x2.62	6	26	1380950	Spacer	3	77	840370	Bearing	1	
2	960090	Valve cap - Brass (478 in/lbs)	6	27	600180	O-Ring ø7.66x1.78	3	78	1389270	Complete pump head ø18 H	1	
	960850	Valve cap - SS (478 in/lbs)	6	28	1380920	Guiding piston	3		1389272	Complete pump head ø18 H	1	
	1380740	Valve cap - NP (478 in/lbs)	6	29	1380060	Piston pin	3		1389271	Complete pump head ø18 H	1	
	960090T	Valve cap - 1/4" threaded - Brass (478 in/lbs)	1	30	1383020	Con rod - Bronze > 3000 PSI	3		1389212	Complete pump head ø20 H	1	
	960850T	Valve cap - 1/4" threaded - SS (478 in/lbs)	1		1383050	Con rod - Aluminum < 3000 PSI	3		1389220	Complete pump head ø22 H	1	
3	1389051	Complete valve	6	31	1080401	Back-up ring	3	86	1260250	Oil sight glass	1	
4	880830	O-Ring ø15.54x2.62	6	32	1381850	Washer	8	87	1260430	Snap ring	1	
5	880581	Plug 1/4" G - Brass	2	34	1780510	O-Ring	1	88	1780690	Contrast disc	1	
	1380690	Plug 1/4" G NP	2	35	1789010	Complete cover	1	89	1140450	O-Ring ø20.24x2.62	1	
6	820510	O-Ring ø10.82x1.78	2	36	1343510	Bolt M6x14 (89 in/lbs)	6	AR64516 Oil OIL CAPACITY - 15 oz			1	
11	960110	Support ring ø18	3	37	2280070	Crankshaft 24mm	1					
	840300	Support ring ø20	3		2280060	Crankshaft 24mm	1					
	840320	Support ring ø22	3	38	1380520	Key	1					
	880320	High pressure packing ø18	3	39	180340	Oil seal	1					
12	840290	High pressure packing ø20	3	40	1380120	Shim 0.10 mm	1-3	Legend				
	840330	High pressure packing ø22	3		1380130	Shim 0.20 mm	1-3					
13	1380090	Piston guide ø18	3			1380530	Shim 0.25 mm	1-3	ø 18	ø 20	ø 22	
	1380150	Piston guide ø20	3			1382810	Shim 0.05 mm	1-3	For ■	For ▨	For ★	
	1380160	Piston guide ø22	3	41	1380040	Open bearing support (217 in/lbs)	1	RK15.15	RK18.20H	RK21.20H		
14	961240	O-Ring ø31.47x1.78	3	42	740290	O-Ring ø14x1.78	3	RK15.20H	RK18.28H			
15	880330	Low pressure seal ø18	3	43	1980740	Plug 3/8" G	2	RK15.28H				
	840280	Low pressure seal ø20	3	44	1260470	Bolt M8x10	4	Over 3600psi				
	840340	Low pressure seal ø22	3		1380141	Rail 5/8"	2					
	16	1383130	Oil seal	3	45	Z-Bracket 1-3/4	Rail 1-3/4"	2				
17	850370	Bolt M8x16 (217 in/lbs)	8		Z-Bracket	Rail 2-5/8"	2					
18	1380050	Closed bearing support	1	46	1980740	Plug 3/8" G	1					
19	640030	O-Ring ø59.99x2.62	2		1981180	Plug 3/8" G NP	1					
20	2280240	Bearing	1	47	180101	O-Ring ø17.5x2	1					
21	1382770	Pump housing	1		820361	Plug 1/2" G	1					
22	880130	Vented oil cap	1	48	960870	Plug 1/2" G NP	1					
23	962010	Nut M8 (106 in/lbs)	3	49	1381070	Pump head - NP ø18	1					
24	962000	Washer ø8.1	3			1381071	Pump head - Brass ø18	1				
25	1380940	Ceramic piston ø18	3			1380020	Pump head - Brass ø20-22	1				
	1380930	Ceramic piston ø20	3			1380680	Pump head - NP ø20-22	1				
	1382360	Ceramic piston ø22	3	50	820150	Head bolt M8x70 (217 in/lbs)	8					