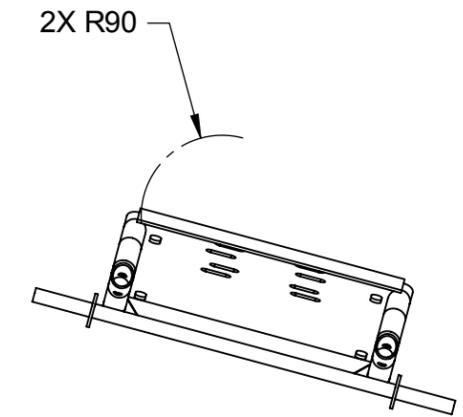
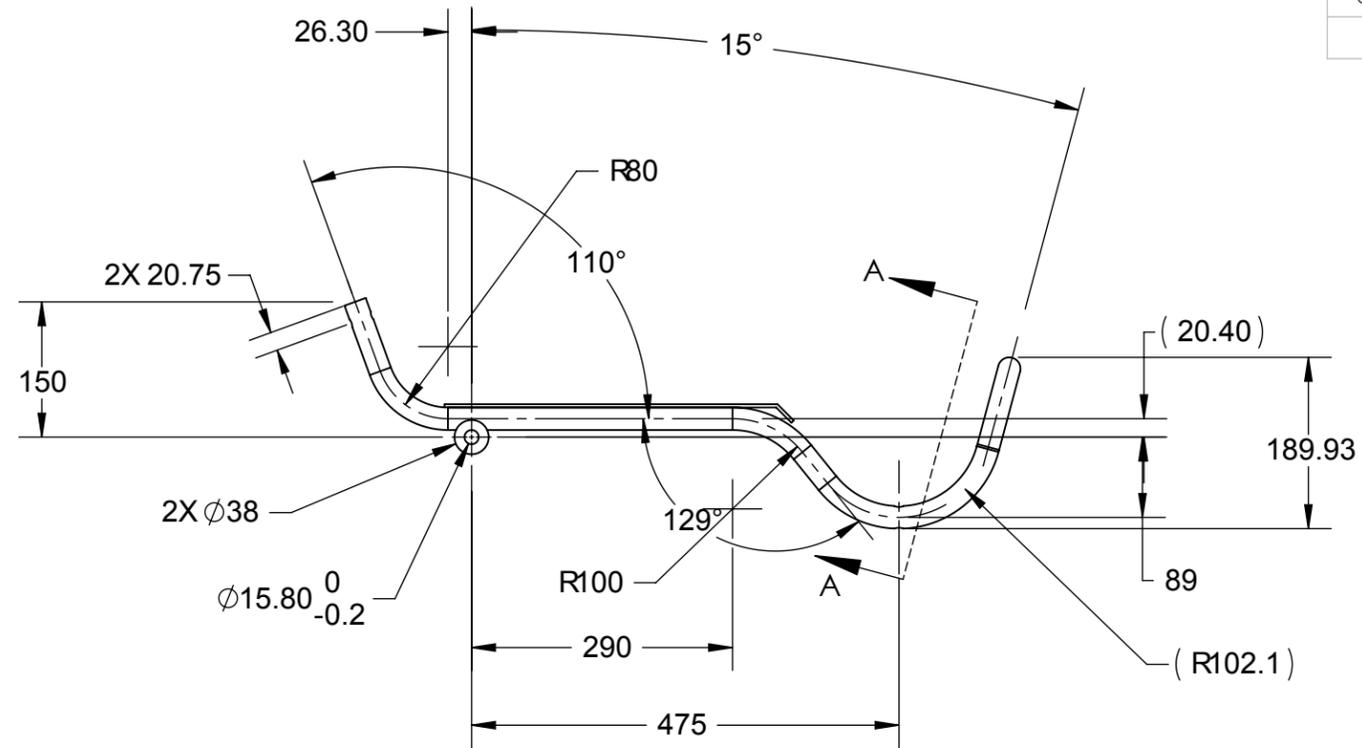
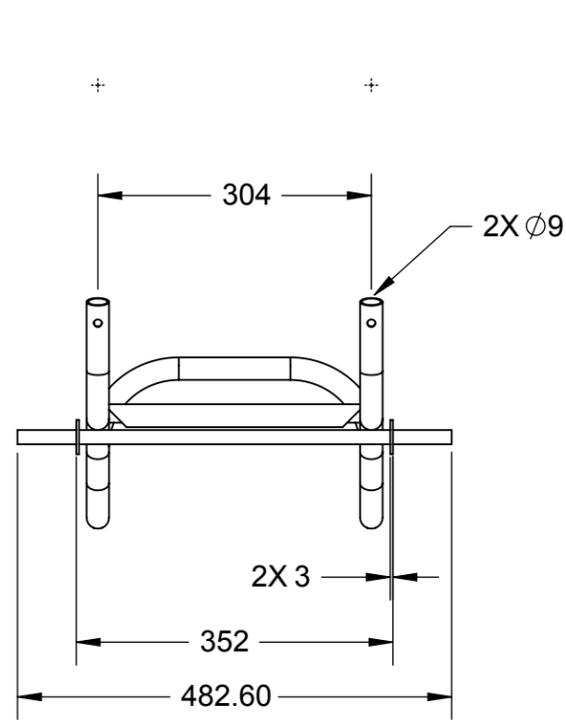
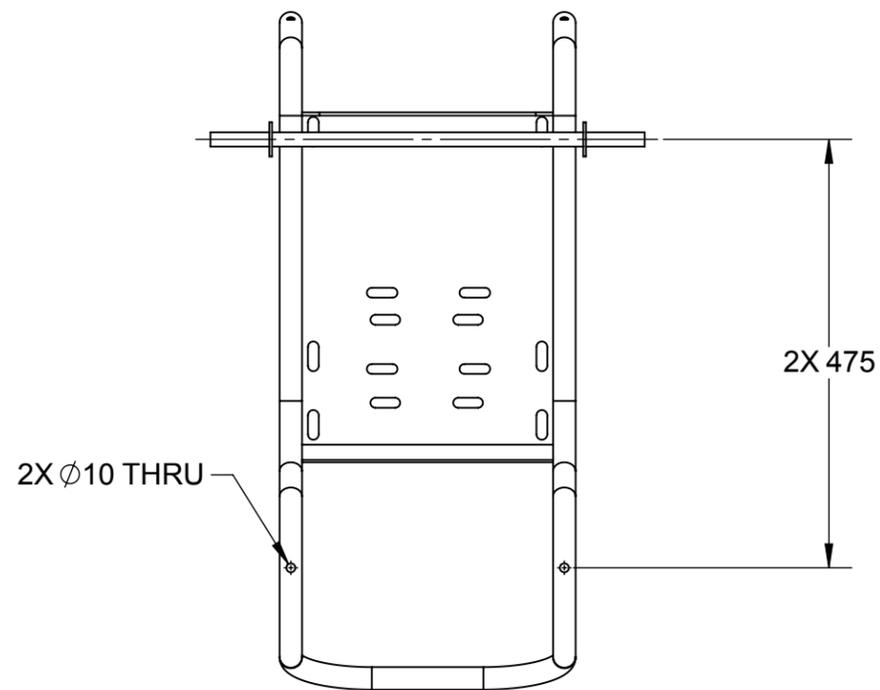


NOTES:
 1. MASK AXLE WHERE WHEEL ATTACHES.

REVISIONS				
REV	DESCRIPTION	ECO	BY	DATE
1	RELEASED FOR QUOTING		EAS	10/25/12
2	ADDED SECOND SET OF MOUNTING HOLES PER SALES		EAS	2/19/13
3	435 WAS 385.8, 250 WAS 200, 240 WAS 190, 130 WAS 80, 90 WAS 60		EAS	2/27/13
A	RELEASED, P/N WAS P1172-01, 290 WAS 250, 475 WAS 435, SALES REQUEST	13-051	EAS	3/11/13
B	ADDED HOLE PATTERN ON PAGE 3	13-055	EAS	3/20/13
C	15.8 WAS 19	13-070	EAS	4/18/13

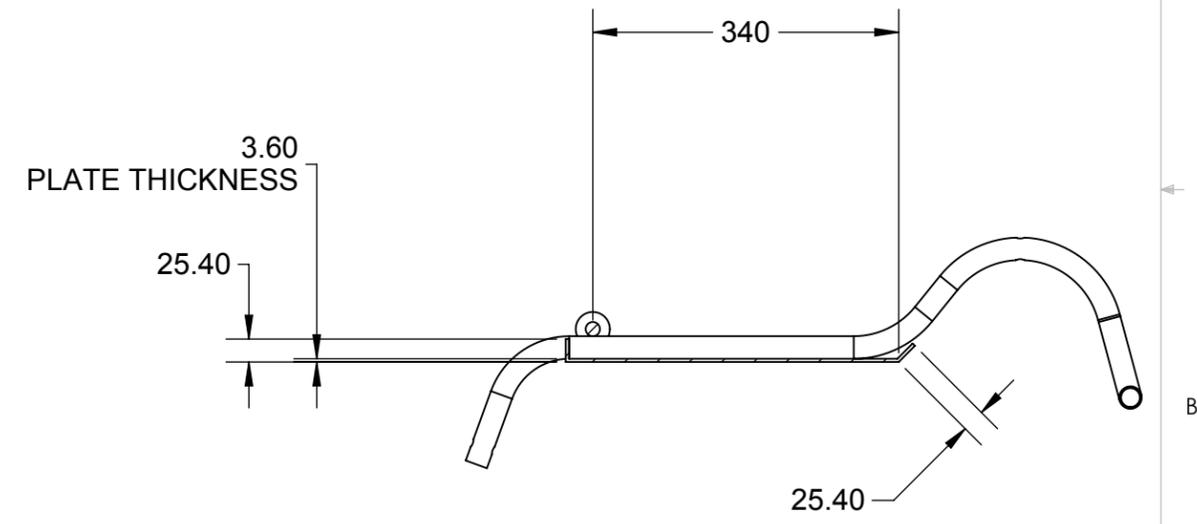
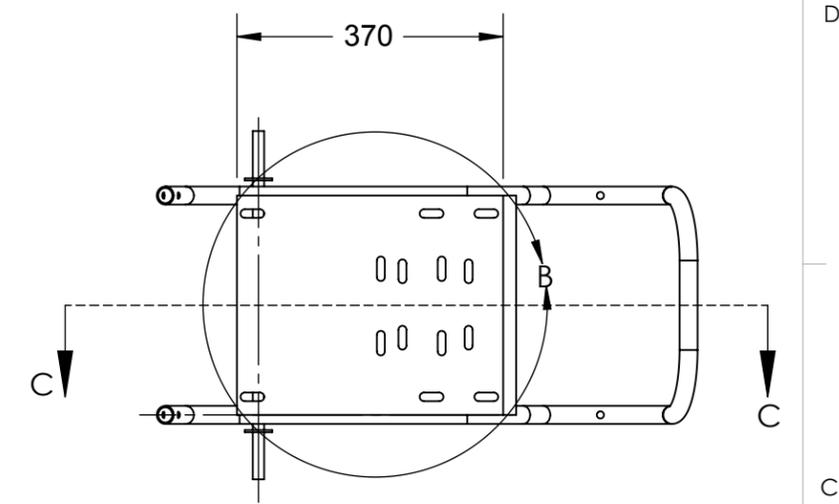
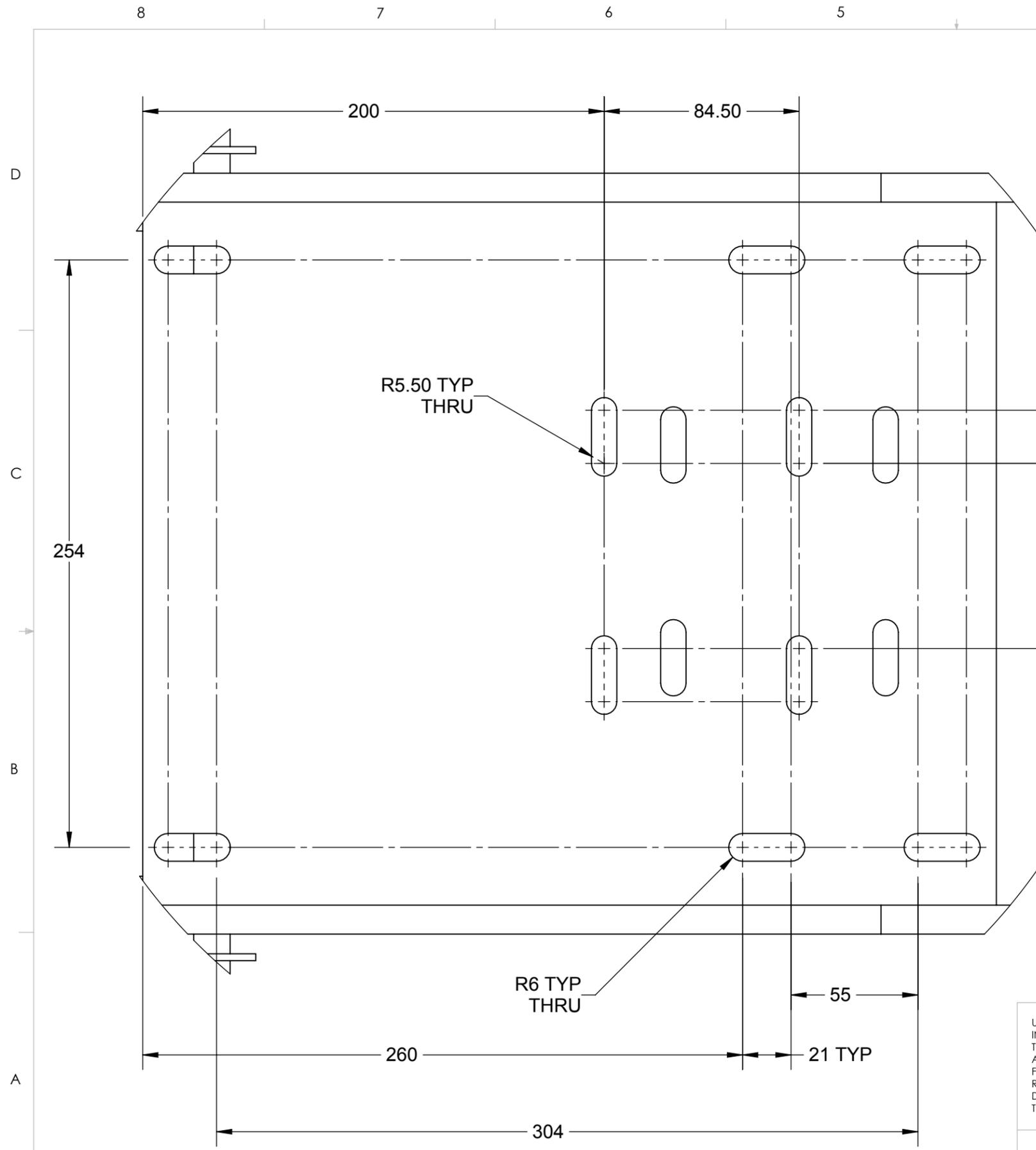


SECTION A-A



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM INTERPRET GEOMETRIC TOLERANCING PER ANSI Y14.5 TOLERANCES: .X = ± .3, .XX = ± .1 ANGULAR: MACH ± 1° BEND ± .5° FINISH = 3.2 MICROMETERS OR STOCK FINISH ALL OVER REMOVE ALL BURRS AND SHARP EDGES .25 MAX DO NOT SCALE DRAWING THIRD ANGLE PROJECTION	DRAWN	EAS	10/25/12	 GP COMPANIES INC. 1174 Northland Dr. Mendota Heights MN 55120 PHONE: (651) 454-6500 FAX: (651) 454-8015
	CHECKED			
WARNING - CONFIDENTIAL MATERIAL THE INFORMATION CONTAINED IN THIS DRAWING IS PROPRIETARY AND MAY CONTAIN TRADE SECRETS AND PATENTABLE SUBJECT MATTER WHICH ARE THE EXCLUSIVE PROPERTY OF GP COMPANIES INC.. THIS DRAWING IS PROTECTED BY THE COPYRIGHT LAWS OF THE UNITED STATES. ALL UNAUTHORIZED COPYING IS PUNISHABLE BY FINE OR BY IMPRISONMENT.	ENG APPR.			TITLE: BASE, CART
	MATERIAL	K02501, 25 OD, 2 WALL		
	FINISH	POWDER COAT, GLOSS BLACK		SIZE B DWG. NO. 2550162 REV C
	HEAT TREAT			
	SCALE: 1:8	SHEET 1 OF 4		

REVISIONS				
REV	DESCRIPTION	ECO	BY	DATE
	SEE PAGE ONE			



SECTION C-C
SCALE 1 : 8

DETAIL B
SCALE 1 : 2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM
 INTERPRET GEOMETRIC TOLERANCING PER ANSI Y14.5
 TOLERANCES: .X = ± .3, .XX = ± .1
 ANGULAR: MACH ± 1° BEND ± .5°
 FINISH = 3.2 MICROMETERS OR STOCK FINISH ALL OVER
 REMOVE ALL BURRS AND SHARP EDGES .25 MAX
 DO NOT SCALE DRAWING
 THIRD ANGLE PROJECTION

WARNING - CONFIDENTIAL MATERIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS PROPRIETARY
 AND MAY CONTAIN TRADE SECRETS AND PATENTABLE SUBJECT
 MATTER WHICH ARE THE EXCLUSIVE PROPERTY OF GP COMPANIES
 INC.. THIS DRAWING IS PROTECTED BY THE COPYRIGHT LAWS OF
 THE UNITED STATES. ALL UNAUTHORIZED COPYING IS PUNISHABLE
 BY FINE OR BY IMPRISONMENT.

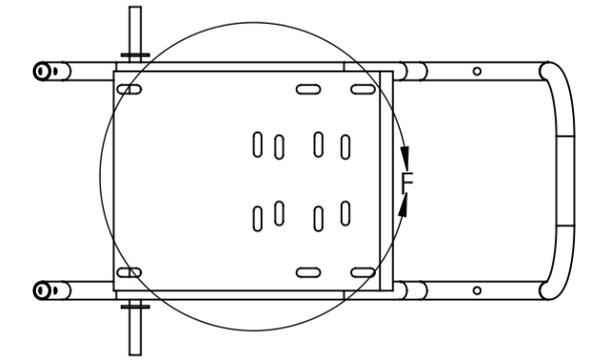
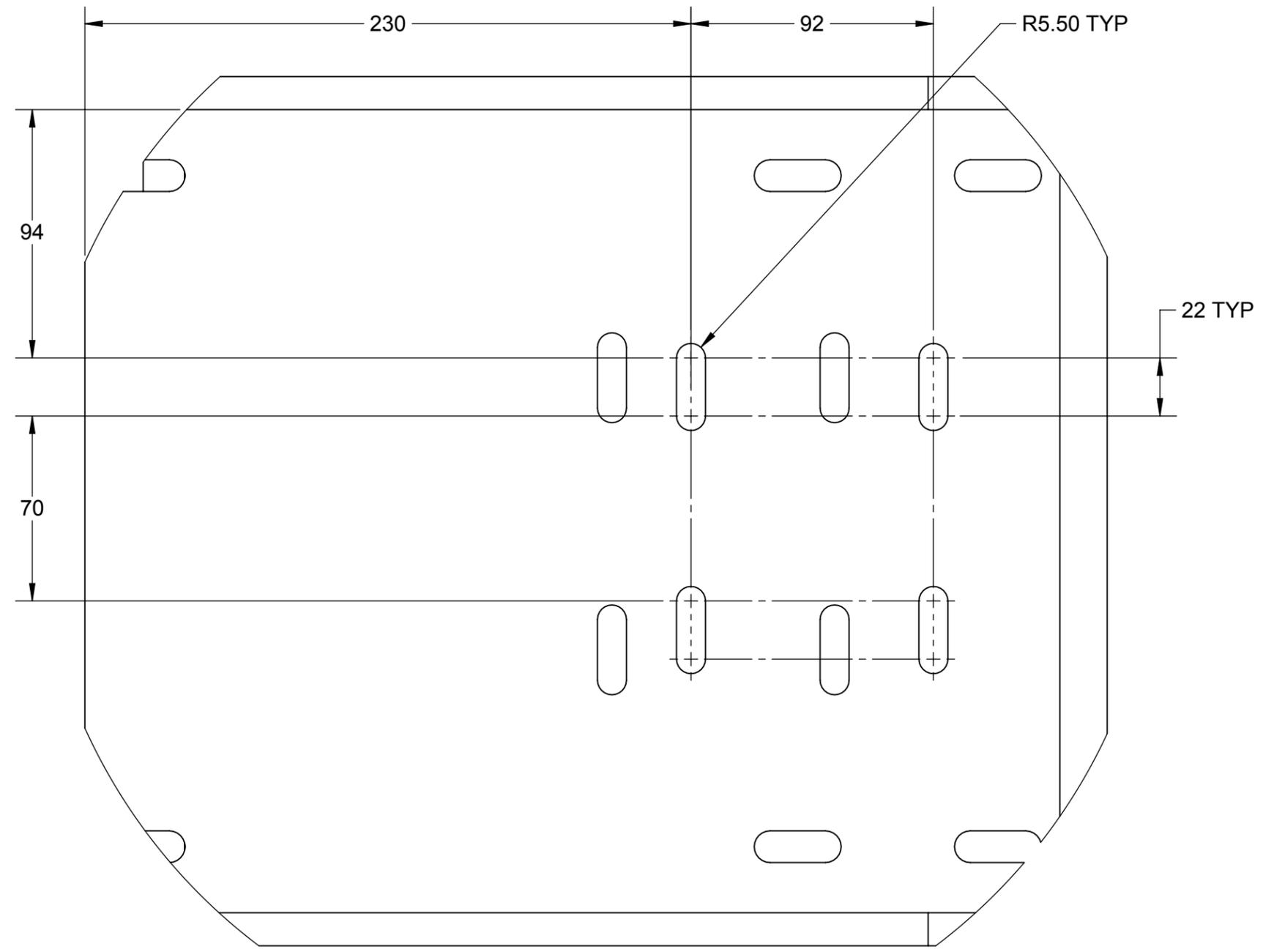
DRAWN	EAS	10/25/12
CHECKED		
ENG APPR.		
MATERIAL	SEE PAGE ONE	
FINISH	SEE PAGE ONE	
HEAT TREAT		
SCALE: 1:10	SHEET 2 OF 4	

GP COMPANIES INC.
 1174 Northland Dr. PHONE: (651) 454-6500
 Mendota Heights MN 55120 FAX: (651) 454-8015

TITLE:		BASE ,CART	
SIZE	DWG. NO.	REV	
B	2550162	C	

REVISIONS

REV	DESCRIPTION	ECO	BY	DATE
	SEE PAGE ONE			



<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM INTERPRET GEOMETRIC TOLERANCING PER ANSI Y14.5 TOLERANCES: .X = ± .3, .XX = ± .1 ANGULAR: MACH ± 1° BEND ± .5° FINISH = 3.2 MICROMETERS OR STOCK FINISH ALL OVER REMOVE ALL BURRS AND SHARP EDGES .25 MAX DO NOT SCALE DRAWING THIRD ANGLE PROJECTION</p> <p>WARNING - CONFIDENTIAL MATERIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS PROPRIETARY AND MAY CONTAIN TRADE SECRETS AND PATENTABLE SUBJECT MATTER WHICH ARE THE EXCLUSIVE PROPERTY OF GP COMPANIES INC.. THIS DRAWING IS PROTECTED BY THE COPYRIGHT LAWS OF THE UNITED STATES. ALL UNAUTHORIZED COPYING IS PUNISHABLE BY FINE OR BY IMPRISONMENT.</p>	DRAWN	EAS	3/20/13
	CHECKED		
	ENG APPR.		
	MATERIAL	SEE PAGE ONE	
FINISH	SEE PAGE ONE		
HEAT TREAT			
SCALE: 1:10	SHEET 3 OF 4		

GP COMPANIES INC.
 1174 Northland Dr. Mendota Heights MN 55120
 PHONE: (651) 454-6500 FAX: (651) 454-8015

TITLE: **BASE, CART**

SIZE **B** DWG. NO. **2550162** REV **C**

DETAIL F
 SCALE 1 : 2

